

## SELECTIVE VAPOR-PHASE EPITAXY OF III-V COMPOUND SEMICONDUCTOR

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Patent Number: JP2203517

Publication date: 1990-08-13

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Requested Patent:  JP2203517

Application Number: JP19890020789 19890201

Priority Number(s):

IPC Classification: H01L21/205

EC Classification:

EC Classification:

Equivalents:

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### Abstract

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PURPOSE: To realize a monomolecular vapor growth on a substrate having openings with different widths by performing alternately a process of supplying a group III element material and hydrogen chloride simultaneously and a process of supplying a group V element material.

CONSTITUTION: A substrate sample 14 having a mask of SiO<sub>2</sub> partially opened is put within a growing chamber 13 and is heated to a predetermined temperature. Then, HCl is supplied over Ga 12 in a growing chamber 11 and GaCl thus produced is supplied together with HCl from a supply tube 18 so that a mixed atmosphere is established within the growing region. The sample 14 is transferred to the growing chamber 11 and exposed to the mixed atmosphere for a predetermined period of time. Then, the sample 14 is returned to the chamber 13 and AsH<sub>3</sub> is supplied to form a GaAs layer in the openings. Thereafter, the chamber 13 is purged of AsH<sub>3</sub>. These procedures are repeated to grow the GaAs layer. In this manner, thickness per ALE cycle can be controlled by a unit of monomolecular layer in the selective growth on the substrate having openings with different widths.